## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## Listing of Claims:

## 1-36. (canceled)

- 37. (new) A metal overhead sectional garage door comprising:
  - (a) a top edge;
  - (b) a bottom edge;
- (c) a plurality of pivotally connected horizontal door sections that each include a continuous sheet metal face panel; and
- (d) a plurality of narrow vertical grooves integrally formed in the sheet metal face panels that align with each other to form a narrow vertical recess that continuously extends between the top edge and the bottom edge of the door when the door is in a closed position;
- (e) wherein the narrow vertical recess simulates a narrow vertical interstice between a left garage door portion having the simulated appearance of a left upright door panel, and a right garage door portion having the simulated appearance of a right upright door panel.
- 38. (new) A metal overhead sectional garage door according to claim 37 and further comprising a plurality of integrally formed relief patterns in the sheet metal face panels, wherein at least some of the relief patterns define a plurality of simulated rails, stiles and mullions.
- 39. (new) An improved metal overhead sectional garage door according to claim 38 wherein at least some of the relief patterns define at least one simulated crossbuck frame member that extends between at least some of the simulated rails, stiles and mullions.
- 40. (new) A metal overhead sectional garage door comprising:

- (a) a plurality of pivotally connected horizontal door sections, each door section comprising a continuous sheet metal face panel; and
- (b) a plurality of embossed patterns integrally formed in at least a portion of the sheet metal face panels:
- (c) wherein at least a portion of the embossed patterns define at least one simulated wooden crossbuck frame member.
- 41. (new) A metal overhead sectional garage door according to claim 40 wherein the sheet metal face panels each include at least one integrally formed vertical groove, wherein the vertical grooves vertically align with each other when the door is in a closed position, and combine to simulate a vertical interstice between abutting upright door sections.
- 42. (new) A metal overhead sectional garage door according to claim 40 wherein at least some of the embossed patterns define a plurality of simulated rails, stiles and mullions.